



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4155-041
Job Sheet 175542



Part No: D4155-041

Job Qty: 20 ea

Part Name: Wearbar Assembly

8 2



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/6/18

Job Tracking No:

Due Date: 4/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV F IPP REV:A 15.10.16 AS PER DWG REV:F5 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	4/24/18	4/24/18	0.00	0.00	Start Up Large Fab-3		
100	Cold Saw	20 pcs	4/24/18	4/24/18	0.00	0.85	Cold Saw		
110	Autoweld 1	20 pcs	4/25/18	4/25/18	0.00	15.63	Automated welding		
120	QC	20 pcs	4/25/18	4/25/18	0.00	0.00	QC10		
130	QC	20 pcs	4/25/18	4/25/18	0.00	0.00	QC5		
140	Packaging	20 pcs	4/25/18	4/25/18	0.00	0.00	Packaging3-2		
150	QC21-SA	20 Ea	4/25/18	4/25/18	0.00	0.00	QC21		

Part Op 100 - Cut D4155-1 at 94.00" (EXTRA MATERIAL WILL BE CUT ON ASSEMBLY D4154-041)

Descriptions: 110 - 1- USE GRINDER TO CHAMFER END AS PER DWG . SEE "DETAIL B" ***SEE NOTE 9 FOR SURFACE BUILDUP*** USE DT9756 WELDING FIXTURE

140 - LOCATION: WA002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.250x0.500	304 Bar .250 X .500	156 ft (7.8 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B0.250x0.500	156	257	0



Container No: S064724



Part: D4155-041

Job No: 175542

Serial No/Batch: S064724

Revision:
Inspector:

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Date: 04/24/18